

Stencils & Fillers

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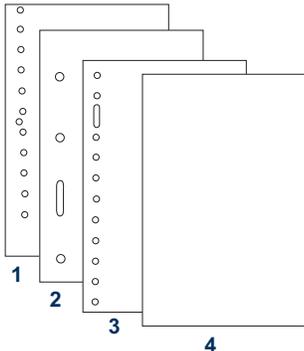


Stencil Guide

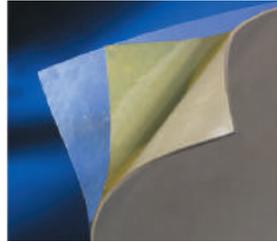
WHETHER COMPUTER, DIE OR HAND CUTTING WE DELIVER MONUMENTAL QUALITY!

Our sandblast Stencils help assure cost effective design production. Quality stencil allows hassle free cutting performance that yields consistently professional results:

- Includes single and double liner products for friction, slot and tractor fed plotters as well as hand and die-cutting.
- Cuts evenly as a result of uniform stencil thickness through out the roll
- Reduces picking and weeding time with clean, visible cut marks.
- Prevents plotter jams because powder stays in place.
- Eliminate shrinkage by minimizing stretch.



- 1 - 1/2" Center - IBM
- 2 - Gerber - Original
- 3 - Gerber - Slot Feed
- 4 - Friction Feed, Flat Bed, Die or Hand Cut



Double Liner Stencils

- Added support for "islands" in letters
- Typically used on computer plotters
- Available in tractor and slot patterns
- Eliminates the need for application tape



Single Liner Stencils

- Various liner construction for maintaining design integrity
- Use with either computer or stencil press equipment



Hand or Die-cut Stencils

- Single liner construction
- Cutouts remove cleanly to avoid design distortion
- Easy cutting stencil reduces wear on knives/dies

Regardless of which stencil product you select, you can expect excellent and consistent performance.

Hand-cut and die-cut stencils can be utilized in a friction fed plotter application depending on you plotter.

STENCIL ROLLERS KNIVES & REPLACEMENT BLADES See section 11 **Drafting & Layout.**

STENCIL CUTTER / PLOTTER See section 11 **Drafting & Layout.**

Stencil Guide

3M SANDBLAST STENCIL PRODUCT GUIDE



Gerber Compatible (slot fed)
 IBM Compatible (tractor fed)
 Friction Fed' and Hand-Cut
 Rubber Color
 Liner Materials & Thickness (mils)
 Total Thickness (mils)
 Comments

DOUBLE LINER	519Y			■	-	Polyester 1.0 Polypropylene 2.0	45	<ul style="list-style-type: none"> ■ Yellow, translucent polyester inner liner ■ White, polypropylene outer liner
	519YS	■						
	519YT		■					
	519YP			■	-	Polyester 1.5 Polyester 4.0	47	<ul style="list-style-type: none"> ■ 519YP - 4 mil PET liner ■ Premium products ■ Yellow, translucent polyester inner liner ■ Extra thick, translucent polyester outer liner ■ High adhesion level for double lined products ■ Wide format available
	519YPS	■						
	519YPT		■					

SINGLE LINER	507			■	Green	Polyester 2.0	43	<ul style="list-style-type: none"> ■ Green, high liner release ■ Ideal for letter press operations
	510					Polyester 2.0	42	<ul style="list-style-type: none"> ■ Translucent, easy liner release
	520			■	-	Polyester 2.0	45	<ul style="list-style-type: none"> ■ Translucent, easy liner release ■ High adhesion ■ ETL extra thick version available
	520S	■				Polyester 2.0	45	<ul style="list-style-type: none"> ■ Translucent, high liner release ■ High adhesion
	520T		■					
	1532			■	Green	Polyester 4.0	37	<ul style="list-style-type: none"> ■ Extra thick, translucent, high liner release ■ Highest adhesion for single liner products
	1532S	■						
	1532T		■					

FILLER GUIDE

Product	Coating Base	Color	Consistency	Available Size	Comments
2	Rubber	Light Beige	Syrupy	Quarts, Gallons	Designed for smooth and polished surfaces. More aggressive than #3
3	Rubber	Light Beige	5x more viscous than Filler #2	Gallon	Typically used on axed or frosted surfaces



Derusha Supply is the exclusive distributor of 3M stencils & fillers in Canada.



Stencil Guide

ANCHOR STENCIL PRODUCT GUIDE



Anchor Stencil Products have long been a leader in the monument stencil industry. These products continue to produce consistently high quality results. You'll find a variety of versatile stencils and fillers for every application imaginable. Anchor stencils from Intertape provide superior blast resistance, precise and intricate design capabilities, clean transfers, smooth and accurate tracking and a convenient selection of sizes.

	Product Specifications				Cutting Methods				
	Product Number	Width (n.)	Length (yds.)	Adhesive Tack	Average Thickness (mils - w/o liner)	Hand Cut	Friction Feed	Sprocket Feed Gerber Punch	Sprocket Feed 1/2" Center Punch
SINGLE LINER	111	10-1/2, 12-3/4, 14-1/2, 18-3/4, 25, 30-1/2	10	M	43	■			
	116	15, 30	10	H	33		15	15, 30	15
	117	15, 30	10	M	33		15	15, 30	15
	125	25	10	H	36	■			
	153	19-7/8, 24	10	M	20	■	■		
	156	30	10	H	33		■	■	■
	157	30	10	M	33		■	■	■
	T226	15, 20, 25, 30	10	H	22	■		■	
	T227	25	10	M	22	■	■		

DOUBLE LINER	123	10-1/2, 12-3/4, 14-1/2, 18-3/4, 25, 30, 30-1/2	10	M	48	■			
	123Y	12-3/4, 18-3/4, 25, 30,	10	M	48	■			
	124	15, 30	15, 30	M	48			■	
	129Y	15, 25, 30	10, 20	M	45		■	15	25, 30
	154	15, 18-3/4, 25, 30	10, 20	M	48			■	■
	154Y	15, 25, 30	10, 20	M	48			■	■
	155	19-7/8, 24	10, 20	H	48		■		

Computer-Cut

3M 519YS

Tan color rubber slot feed computer cut sandblast stencil. Features a double liner design for optimum support of center of letters, numbers and design patterns. The double liner includes a yellow, translucent polyester inner liner and a white, polypropylene outer liner. The translucent yellow inner liner provides heightened visibility of cut designs. Slot feed format is compatible with Gerber plotters.



DS Item #	Description
11020047	15" x 10 yd.
11020048	30" x 10 yd.
11020049	30" x 20 yd.

3M 519YT

Tan color rubber tractor feed computer sandblast stencil. Features a double liner design for optimum support of center of letters, numbers and design patterns. The double liner includes a yellow, translucent polyester inner liner and a white, polypropylene outer liner. The translucent yellow inner liner provides heightened visibility of cut designs. Tractor feed format is compatible with IBM plotters.



DS Item #	Description
11020050	15" x 10 yd.
11020043	18 3/4" x 10 yd.
11013332	21" x 10 yd.
11020044	25" x 10 yd.
11020045	30" x 10 yd.
11013310	25" X 20 yd.
11020046	30" x 20 yd.

3M 519YPS

Tan color rubber slot feed computer cut sandblast stencil. Features a double liner design for optimum support of center of letters, numbers and design patterns. The double liner includes a yellow, translucent polyester inner liner and a translucent, polyester 4 mil outer liner. The translucent yellow inner liner provides heightened visibility of cut designs. Slot feed format is compatible with Gerber plotters.



DS Item #	Description
11020055	15" x 10 yd.
11020056	30" x 10 yd.
11020057	30" x 20 yd.

3M 519YPT

Tan color rubber tractor feed computer sandblast stencil. Features a double liner design for optimum support of center of letters, numbers and design patterns. The double liner includes a yellow, translucent polyester inner liner and a translucent, polyester 4 mil outer liner. The translucent yellow inner liner provides heightened visibility of cut designs. Tractor feed format is compatible with IBM plotters.



DS Item #	Description
11020058	15" x 10 yd.
11020059	25" x 10 yd.
11020060	27-1/2" x 10 yd.
11020061	30" x 10 yd.
11020062	32-3/4" x 10 yd.
11020063	25" X 20 yd.
11020064	30" x 20 yd.

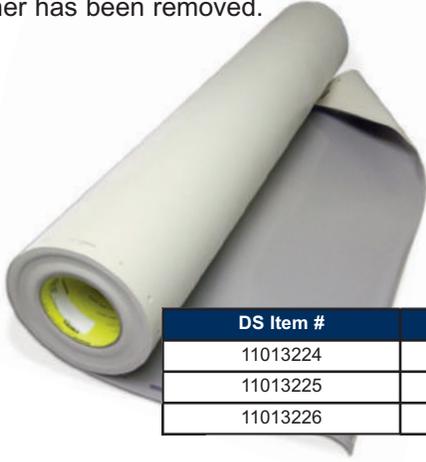


Computer-Cut

SECTION 10. STENCILS & FILLERS

3M 520S

Tan color rubber slot feed sandblast stencil. Features a rubber adhesive (gray) with a clear 2 mil polyester liner. Slot feed format is compatible with Gerber plotters. A premask tape can be used to transfer the stencil once the liner has been removed.



DS Item #	Description
11013224	15" x 10 yd
11013225	30" x 10 yd
11013226	30" x 20 yd

3M 1532S

Green color rubber slot feed sandblast stencil. Features a rubber adhesive with a translucent 4 mil polyester single liner. Slot feed format is compatible with Gerber plotters. A premask tape can be used to transfer the stencil once the liner has been removed. This is a thinner stencil, 37 mil total thickness.



DS Item #	Description
11020034	15" x 10 yd
11020035	30" x 10 yd

3M 520T

Tan color rubber tractor feed sandblast stencil. Features a rubber adhesive (gray) with a clear 2 mil polyester liner. Slot feed format is compatible with IBM plotters. A premasking tape can be used to transfer the stencil once the liner has been removed.



DS Item #	Description
11013227	15" x 10 yd
11013261	18" x 10 yd
11013228	25" x 10 yd
11013229	30" x 10 yd

3M 1532T

Green color rubber tractor feed sandblast stencil. Features a rubber adhesive with a translucent 4 mil polyester single liner. Slot feed format is compatible with IBM plotters. A premasking tape can be used to transfer the stencil once the liner has been removed. This is a thinner stencil, 37 mil total thickness.



DS Item #	Description
11020036	15" x 10 yd
11020038	30" x 10 yd

DS TECH TIP

Rotate your existing stencil stock to the front when storing your latest order of stencil. Always use the oldest stock first, the shelf life is important to a quality product.

The run number on the stencil is mandatory for trouble shooting if a problem arises. This run number is located on the exterior label of the carton and on a label inside of the interior tube of the stencil roll.

Computer-Cut

ipg 116

A high-tack computer stencil for use on raw wood surfaces and HDU foam board. Features trimmed edges and a strong, clear film liner that offers easy alignment and smooth, precise running on computerized sign-making machines. The 30" width will track only through a large pin plotter and the stencil rubber extends to the edge of liner.



CAUTION : This stencil is very aggressive and is not recommended for use on some woods without first testing a sample piece. Do not use on pre-painted, pre-treated or glass surfaces.

DS Item #	Description
11010015	15" x 10 yd
10010016	30" x 10 yd

ipg 117

Designed for use with computerized cutting machines. Trimmed edges on 15" roll allows smooth and easy tracking through the machine. A strong, clear film liner provides extra rigidity. The 15" width will track through most computer cutters. The 30" width will track only through a large pin plotter and the stencil rubber extends to the edge of liner. After letters and designs are cut, they must be taped for transferring the stencil to stone. Use with Intertape®/Anchor Filler #211.



DS Item #	Description
11010017	15" x 10 yd
11010018	30" x 10 yd

ipg 124

Same construction as #123, also with blue liner. A sheet of 1-mil polyester film between outside adhesive and rubber serves to hold letters and designs in place while transferring from computer to die. The holes are punched through the liner and rubber. For best results, use with Intertape® / Anchor filler # 223 or # 333. Note: 30" widths will work with large pin 30" plotters.



DS Item #	Description
11010028	15" x 10 yd
11010029	30" x 10 yd
11010030	30" x 20 yd

ipg 129Y

Designed for use on most computer cutters, this product has a clear, 3-mil polyester film liner. Rubber is trimmed back from edges so only the liner runs through the computer sprocket system. A sheet of 1-mil yellow polyester film between outside adhesive and rubber holds centers in place while transferring stencil from computer to granite or marble. The 15" width can also be used on most computer cutters, but the 30" width will work only on cutters with standard 1/2" on center sprocket system. Use with Intertape® /Anchor Filler # 223.



DS Item #	Description
11010065	15" x 10 yd
11010095	25" x 10 yd
11010096	25" x 20 yd
11010097	30" x 10 yd
11010098	30" x 20 yd



Computer-Cut

ipg 153

Designed for use on a friction-feed cutters, this product can be used safely on pre-treated and pre-painted wood, HDU foam board, glass, tile and acrylic. Rubber is trimmed back 1/2" along each edge so the wheels can clamp down on the 5-mil polyester film liner and carry the stencil through the computer. Since this type of plotter has no sprockets, holes are unnecessary (as in other computer stencils).



DS Item #	Description
11010045	19-7/8" x 10 yd
11020016	24" x 10 yd

ipg 154

Same construction as #123 computer stencil, with blue liner and sheet of 1-mil polyester film between outside adhesive and rubber. Holes are IBM configuration (1/2" from center of hole to center of next hole), and just like those punched in computer paper, and should be compatible with any computerized cutting machine with sprockets matching this alignment. For best results, use with Intertape®/ Anchor Filler #223.



Note: Style # 154 will not work on large pin computerized cutters.

Non-stocking.
Volume purchase may apply.

DS Item #	Description
11010075	25" x 10 yd
11010103	25" x 20 yd
11010077	30" x 10 yd
11010078	30" x 20 yd.



Anchor® Stencil Products from Intertape Polymer Group are better than ever.

Stencil Products
ANCHOR
brand






Derusha Supply is an authorized distributor of IPG/Anchor stencil products.

Computer-Cut



154Y

Same construction as #123 computer stencil, with blue liner and sheet of 1-mil yellow polyester film between outside adhesive and rubber. Holes are IBM configuration (1/2" from center of hole to center of next hole), and just like those punched in computer paper, and should be compatible with any computerized cutting machine with sprockets matching this alignment. For best results, use with Intertape®/ Anchor Filler #223. Note: Style # 154 will not work on large pin computerized cutters.



Non-stocking.
Volume purchase may apply.

DS Item #	Description
11010075	25" x 10 yd
11010103	25" x 20 yd
11010077	30" x 10 yd
11010078	30" x 20 yd.



155

Same construction as our #153 stencil, except this product has a water-based acrylic adhesive, rather than petroleum-based. Adhesion level is much higher than #153. Rubber is trimmed back 1/2" along each edge so the wheels can clamp down on the 5-mil polyester film liner and carry the stencil through the computer. This product can be used on raw wood and HDU Foam board.



CAUTION : This stencil is very aggressive and is not recommended for use on some woods without first testing a sample piece. Do not use on pre-painted, pre-treated or glass surfaces.

DS Item #	Description
11010054	19 7/8" x 10 yd.
11020017	24" x 10 yd.



156

Same construction as our high-tack #116 computer stencil, except that the hole pattern is for use on standard 1/2" center sprocket system machine or computerized cutters with the same sprocket system (1/2" on center between holes)



CAUTION : This stencil is very aggressive and is not recommended for use on some woods without first testing a sample piece. Do not use on pre-painted, pre-treated or glass surfaces.

DS Item #	Description
11010055	30" x 10 yd.



157

Same construction as our medium-tack #117 computer stencil, except that the hole pattern is for use on standard 1/2" center sprocket system machine or computerized cutters with the same sprocket system (NOTE: Style #157 will not work on the large pin 30" plotter; Style #117 is recommended for this use.)



DS Item #	Description
11010056	30" x 10 yd



Computer-Cut

U-Blast 619YPT

Double liner and clear backing with IBM computer holes.



DS Item #	Item	Description
11020220	619YPT	15" x 10 yds IBM
11020200	619YPT	25" x 10 yds IBM
11020221	619YPT	27" x 10 yds IBM
11020202	619YPT	30" x 10 yds IBM
11020222	619YPT	32" x 10 yds IBM

U-Blast 619YPS

Double liner and clear backing with Gerber computer holes



DS Item #	Item	Description
11020210	619YPS	15" x 10 yds GERBER
11020212	619YPS	30" x 10 yds GERBER

U-Blast 621T

Single liner stencil with IBM computer holes (Hi-Tack)



DS Item #	Item	Description
11020230	621T	30" x 10 yds IBM (HI-TACK)

U-Blast 621S

Single liner stencil with IBM computer holes (Hi-Tack)



DS Item #	Item	Description
11020228	621S	15" x 10 yds GERBER (HI-TACK)
11020229	621S	30" x 10 yds GERBER (HI-TACK)

Hand-Cut And Friction Fed

3M 507

Green color rubber sandblast stencil for general purpose applications, also known as "butter cut" stencil. Features a rubber adhesive and 2 mil green polyethylene single liner. Ideal for hand cut operations.



DS Item #	Description
11013189	12-1/4" x 10 yd
11013191	24-1/2" x 10 yd

Special Order Only

3M 510

Light green color rubber sandblast stencil; also known as "letter perfect" stencil. Features a rubber adhesive and 2 mil polyester single liner. Ideal for hand cut or machine press cut operations.



DS Item #	Description
11013200	30" x 10 yd

Special Order Only

3M 519Y

Features a double liner design for optimum support of center of letters, numbers and design patterns. The double liner includes a yellow, translucent polyester inner liner and a white, polypropylene outer liner. The translucent yellow inner liner provides heightened visibility of cut designs.

DS Item #	Description
11020039	12-3/4" x 10 yds
11013314	15" x 10 yds
11020040	18-3/4" x 10 yds
11013315	21" x 10 yds
11020041	25" x 10 yds
11020042	30" x 10 yds
11013331	30" x 20 yds



3M 519YP

Features a double liner design for optimum support of center of letters, numbers and design patterns. The double liner includes a yellow, translucent polyester inner liner and a translucent, polyester 4 mil outer liner. The translucent yellow inner liner provides heightened visibility of cut designs.

DS Item #	Description
11020051	15" x 10 yds
11020052	25" x 10 yds
11020053	30" x 10 yds
11020054	30" x 10 yds



3M 520

Tan color rubber sandblast stencil, ideal for hand, die cut or friction feed. Features a rubber adhesive (gray) with a clear 2 mil polyester liner.



DS Item #	Description
11013219	15" x 10 yd
11013220	18"-3/4 x 10 yd
11013222	25" x 10 yd
11013223	30" x 10 yd

3M 1532

Green color rubber sandblast stencil, ideal for hand, die cut or friction feed. Features a rubber adhesive with a translucent 4 mil polyester single liner. A premasking tape can be used to transfer the stencil once the liner has been removed. This is a thinner stencil, 37 mil total thickness.



DS Item #	Description
11020032	15" x 10 yd
11020033	30" x 10 yd



Hand-Cut And Friction Fed

ipg 111

Designed specifically for hand-cutting. Panels can be replaced accurately and easily. Superior shape carving. Easier cutting means less wear on instruments. White release liner is removed easily. Use with Intertape® / Anchor Filler # 211.



DS Item #	Description
11010005	12-3/4" x 10 yd (2/box)
11010006	18" x 10 yd
11010007	25" x 10 yd
11010008	30-1/2" x 10 yd

ipg 123

Designed for machine cutting and less wear on cutting dies. Excellent blast resistance and easy-to-recognize blue liner. Plastic sheet laminated to the stencil eliminates taping during panel transfer to stone, yet allows easy blast-through. Fast cleanup. Use with Intertape®/Anchor / Filler #223.



DS Item #	Description
11010011	12-3/4" x 10 yd (2/box)
11010023	18" x 10 yd
11010024	25" x 10 yd
11010027	30" x 10 yd

ipg 123Y

Designed for machine cutting and less wear on cutting dies. Excellent blast resistance and easy-to-recognize blue liner. Plastic sheet laminated to the stencil eliminates taping during panel transfer to stone, yet allows easy blast-through. Fast cleanup. Use with Intertape®/Anchor / Filler #223 or # 333. With yellow liner.



DS Item #	Description
11010090	18-3/4" x 10 yd
1010070	25" x 10 yd
11010071	30" x 10 yd

Note: Special order non stocking.

ipg 125

A high-tack stencil designed for sandblasting on raw wood and HDU Foam board. The strength of the adhesive eliminates the need for filler or spray adhesives. CAUTION: This stencil has a very aggressive adhesive and is not recommended for use on some woods without first testing a sample piece. Do not use on pre-painted, pre-painted, pre-treated or glass surfaces.



Traditional red backing changed to blue.

DS Item #	Description
11010035	25" x 10 yd

ipg T226

High-tack BlastLite™ is a specially-formulated rubber mask that is long-lasting and easy to use. Natural flexibility properties and impact resistance makes it ideal for all substrates where shallow blasting is required.



DS Item #	Description
11019995	15" x 10 yd
11019996	20" x 10 yd
11019997	25" x 10 yd
11019998	30" x 10 yd

ipg T227

Medium-tack BlastLite™ is a specially formulated rubber mask that is long-lasting and easy to use. Natural flexibility properties and impact resistance make it ideal for use on all substrates where shallow blasting is required. BlastLite Medium-tack Stencils are designed for primed and painted surfaces, glass, plastics, synthetic stone and glazed tile. Available unpunched or friction fed.



DS Item #	Description
11020009	25" x 10 yd.

Hand-Cut And Friction Fed

U-Blast 619Y

Double liner without computer holes.



DS Item #	Description
11020206	12" x 10 yds
11020217	18" x 10 yds
11020218	25" x 10 yds
11020219	30" x 10 yds

U-Blast 620

Single liner stencil without computer holes.



DS Item #	Description
11020225	18" x 10 yds
11020226	25" x 10 yds
11020227	30" x 10 yds

DS TECH TIP

SANDBLAST STENCIL GUIDELINES

- High-tack stencils are designed for use on raw substrates. Do not use on pre-treated or glass surfaces.
- High-tack stencils have a water-base acrylic adhesive designed for bonding to rough surfaces.
- Medium-tack stencils have a petroleum-based adhesive designed for bonding to smooth surfaces.
- Medium-tack stencils are designed for use on primed or pre-painted substrates, glass, synthetic stone, ceramic tile and plastic.
- Always use a 60° blade when cutting stencils with plotters
- Double liners stencils have an extra liner layer to help hold the centers of letters/designs while transferring from computer to substrate.





Fillers

FILLERS

Fillers are recommended to ensure the stencil is properly bonded to the stone and does not lift or blow off when being blasted. We recommended the use of filler with all types of stencil to reduce the risk of lifting.

FILLER 211

Specially designed and formulated to produce superior results with Continental stencils.



DS Item #
11010059

FILLER 223

Specially designed and formulated to produce superior results with Continental stencils.



DS Item #
11010060

FILLER 333

Water Base Stencil Filler is water washable. Using a nylon brush, apply a thin even coat across the surface. allow the filler to dry, usually about 20 minutes. Simply wash off with soap and water.



DS Item #
11010061

SECTION 10. STENCILS & FILLERS

DS TECH TIP

ANCHOR 111, 117, 153, 157, STENCILS

- 1) Brush two light coats of filler on sawed, axed, frosted stones allowing each coat to dry thoroughly.
- 2) Use a single light coat on polished stone faces.
- 3) Shaped carvings require two light coats of filler. (For use of 211 or 223 Filler.)

ANCHOR 123, 124, 129, 154 STENCILS

- 1) Use a single light coat on polished stone.
- 2) Two light filler coats are needed for double process shaping and lettering.

If too much of this filler is used with these mylar-backed stencils, the stencil adhesive and mylar will be left on the stone during rubber removal, making the die difficult to clean with water. At this point, clean the stone as you would when using regular filler. To prevent this problem, use less filler and spread this filler more evenly across the stone. (For use of 211 or 223 Filler.)

3M FILLER #2

Designed for smooth or polished surfaces..



DS Item #	Description
11010063	#2 Quart
11010062	#2 Gallon

3M FILLER #3

Designed for irregular and unpolished surfaces.
(double process)



DS Item #	Description
11010064	#3 Gallon

10.14

Stencil & Filler Accessories

FILLER GONE

Formulated specially for stencil filler removal.

DS Item #	Size
27015549	1 GAL.
27015507	5 GAL.
27015523	55 GAL.



PLASTIC FILLER JARS

One quart heavy polypropylene mason jar with sash brushes installed. Replacement brushes available.

DS Item #	Description
14013677	Plastic with brush
27015544	Brush only for plastic



METAL FILLER JARS

One quart metal canister with brush installed in lid. Replacement brushes are not available.

DS Item #	Description
14013692	Metal with brush





Stencil & Filler Accessories

582 TRANSFER TAPE

Anchor #582 is a semi-bleached flatback release coated paper. Coating is a medium adhesion rubber-based, pressure-sensitive adhesive. This excellent product is specially formulated for use as a design transfer tape with Anchor and Signblast Stencils. *100 yards in length.*



DS Item #	Description
11013251	4"
11013252	6"
11013253	9"

*Special order Quantity

SPCM-44X PRE-MASK

This low-tack application tape is specially formulated to ease the application of graphics to substrates. Use with single backed stencil for transferring of cut letters and designs.



DS Item #	Description
11013255	12" x 100 yards
11013256	24" x 100 yards

PROTECTIVE FILM

Protects marble, granite and laminate surfaces during construction or remodeling. Up to three days UV exposure requiring good clarity, low elongation and good abrasion resistance.



DS Item	Description
11020029	30" Wide x 1000' Protective Film
11020028	24" Wide x 1000' Protective Film

SPRAY GUN

Superior quality siphon spray gun. With one quart canister. Use specifically for 333 filler which cleans up easier if applied by a spray.



DS Item #
12013297

DS TECH TIP

SPRAY APPLICATION

The Paasche Spray Gun is an inexpensive, siphon-type ideally suited for typical retail shop use. I would recommend purchasing several spare Material Nozzles with the spray gun.

Sprayer Operating Tips

Air pressure to the spray gun must be regulated. Supply air pressure @20 to 50 psi and 10-15 psi cup are good starting points for the Binks system. The Paasche Spray Gun works well at 17 psi. I recommend pouring the filler through a piece of fine mesh screen wire to filter out any lumps. This will reduce a spray gun plugging and produces a more even spray pattern.

Air and fluid nozzles should be cleaned at two week intervals. The simple design of the Paasche gun will allow storing spare material nozzles in a cleaning solution; citrus or solvent and replacing as needed. Spraying clean water through the guns at the end of each shift is also recommended.